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Proton-induced cross sections relevant to production of 225 Ac and 223 Ra in natural thorium targets below 200 MeV

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Abstract

Cross sections for ^{223,225}Ra, ²²⁵Ac and ²²⁷Th production by the proton bombardment of natural thorium targets were measured at proton energies below 200 MeV. Our measurements are in good agreement with previously published data and offer a complete excitation function for ^{223,225}Ra in the energy range above 90 MeV. Comparison of theoretical predictions with the experimental data shows reasonable-to-good agreement. Results indicate that accelerator-based production of ²²⁵Ac and ²²³Ra below 200 MeV is a viable production method.

Keywords: Actinium-225, radium-223, cross section, yield, proton irradiation, thorium target

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1. Introduction

Interest in the use of alpha-emitting isotopes for therapeutic treatment has grown steadily over the past decade (Apostolidis et al., 2005, Couturier et al., 2005). Two such isotopes with strong therapeutic potential are ²²⁵Ac and ²²³Ra. These and other alpha-emitting candidates tend to be in short supply, however, due to the unique manner in which they are produced or generated. For example, the annual worldwide production of ²²⁵Ac is on the order of 1 Ci, which is far below the anticipated demand should full-blown clinical trials and R&D be initiated (Norenberg et al., 2008). Hence, the investigation of accelerator production routes for ²²⁵Ac has been encouraged by the National Science Advisory Committee's Isotopes subcommittee, which was appointed by the U.S. Department of Energy (DOE) Office of Science, Office of Nuclear Physics (NSAC-I, 2009). Additionally, recent IAEA reports (Nichols et al., 2011, Capote Noy and Nortier, 2011) emphasize the need for additional cross section measurements of ²²⁵Ac, its parent ²²⁵Ra, and ²²³Ra. This work investigates accelerator-based production of ²²⁵Ac and ²²³Ra by proton irradiation of thorium targets in the energy range below 200 MeV. Cumulative cross sections for these and other isotopes related to their production were measured and are reported.

This work represents the second phase of a two-phase investigation into the high-energy accelerator production of ²²⁵Ac and ²²³Ra. The first phase measured the production cross sections for production via spallation at 800 MeV, and the results have recently been published (Weidner et al., 2012). The reader is referred to this article for a more detailed description of current production methods for these isotopes, their clinical uses, data analysis techniques, and the theoretical models used for comparison purposes. This article focuses on the results of the cross section measurements applicable to high-energy production facilities employing beam energies of up to 200 MeV.

2. Experimental technique

2.1 Irradiation

All elements of this work occurred at Los Alamos National Laboratory. A two step approach was used to measure the desired cross sections below 200 MeV. First, a target consisting of six foils separated by aluminum degraders was irradiated with protons having an initial energy of 197.1 ± 0.3 MeV (referred to as a 200 MeV beam) in the Target 2 area (Blue Room) of the Weapons Neutron Research facility. A special beam was developed for this purpose. The acceleration of the 800 MeV side-coupled cavity linear accelerator of the Los Alamos Neutron Science Center (LANSCE) facility was reduced to the lowest value in the history of the accelerator. This experimental irradiation intended to measure cross sections down to proton energies of approximately 100 MeV. A similar stacked foil target was later irradiated at the LANSCE Isotope Production Facility, which receives its 100.0 ± 0.3 MeV proton beam from a drift tube linear accelerator located upstream of the side-coupled cavity accelerator.

In each irradiation, a target stack was comprised of six foil packets, each containing two thorium foils and one aluminum monitor foil. Natural thorium foils of 99.7% purity were obtained from Goodfellow Corporation (Oakdale, PA). The foils measured approximately 2.5 cm x 2.5 cm and had thicknesses ranging from 60.5 to 70.5 mg/cm². A similar sized aluminum beam current monitoring foil of 99.9% purity with a thickness of approximately 65 mg/cm² was incorporated downstream of each set of thorium foils. All foils were sandwiched between single layers of Kapton tape with a thickness of 25 μ m, which served as a catcher foil for recoil ions. The combination of the two irradiation experiments yielded cross section measurements at the following 11 energies: 194.5 ± 0.3 , 178.3 ± 0.7 , 160.7 ± 1.0 , 141.8 ± 1.3 , 120.9 ± 1.6 , 97.0 ± 2.0 , 90.8 ± 0.4 , 81.7 ± 0.6 , 72.8 ± 0.7 , 64.9 ± 0.9 , and 56.3 ± 1.1 MeV. Unfortunately, the non-destructive gamma spectroscopy techniques utilized were not sensitive enough to measure the cross section for any isotope at 46.4 MeV. Both foils stacks were irradiated for approximately one hour

without interruption; the average beam current was 71.2 nA for the 200 MeV irradiation and 126.8 nA for the 100 MeV irradiation.

2.2 Gamma spectroscopy

This work utilized nondestructive gamma spectroscopy of the foils to quantify the activity of each isotope of interest. Several hours after end of bombardment (EOB), the foils were prepared for gamma spectroscopy. The thorium foils were counted on an ORTEC GEM10P4-70 detector with a relative efficiency of 10%, while the aluminum foils were counted on a Princeton Gamma-tech lithium-drifted germanium Ge(Li) detector with a relative efficiency of 13.7%. Both detectors were well shielded and calibrated using NIST-traceable gamma calibration sources. The thorium foils were counted more than 35 times over a period of several months, and the decay curves of all isotopes were closely followed to ensure proper identification and to evaluate any possible interferences. The aluminum foils were counted approximately 12 times within the first week after EOB to monitor the ²⁴Na decay curve, followed by a minimum of three 8-hour counts several weeks later to quantify the ²²Na activity at EOB.

2.3 Data analysis

Analysis of the gamma spectra was conducted utilizing the same LANL-specific analysis codes as in our 800 MeV experiment; gamma ray energies and intensities as listed on the Lund/LBNL Nuclear Data Search website (Chu et al., 1999) were used to determine the activity of the relevant isotopes and are listed in our 800 MeV report (Weidner et al., 2012). The incident flux on each stack was determined from the activity produced in the Al monitor foils using the well-characterized ²⁷Al(p,x)²²Na reaction cross section. All monitor foil data from a particular stack were considered simultaneously in order to obtain the best overall agreement with the relevant part of the measured monitor excitation function. Cross section values as measured by Steyn et al. (1990) were used for the energy range between 200 and 100 MeV, while the IAEA recommended values, retrieved from the IAEA charged particle cross section database, were used for measurements below 100 MeV. Uncertainties were attributed to the IAEA values by interpolating the uncertainties from the measurements of Stevn et al. below 100 MeV. The ²⁷Al(p,x)²⁴Na reaction was also considered as a monitor reaction. However, the proton fluence calculated from this reaction was consistently lower than that obtained from the 27 Al(p,x) 22 Na reaction, with a 40% discrepancy noted for the lowest energy foil in the 100 MeV target stack. Since the discrepancy is believed to result from secondary neutron contributions via other competing reactions, e.g., 27 Al $(n,\alpha)^{24}$ Na, this monitor reaction was rejected. An MCNP6 (Goorley et al., 2011) simulation was created for both the 200 and 100 MeV target stacks and used to calculate the proton energy at each foil. To account for proton straggling, these models also incorporated a tally of the proton energy distribution in 0.5 MeV increments. The uncertainty in the reported proton energy is taken as one standard deviation in the MCNP6 calculated proton energy distributions.

Numerous interferences with the gamma signatures of ²²⁵Ac, ²²³Ra, ²²⁵Ra, and ²²⁷Th were observed. Activities for ²²⁵Ac and ²²⁵Ra were quantified based upon the measured activity of ²²¹Fr, while ²²³Ra and ²²⁷Th were quantified based upon the activity of ²¹¹Bi. Thorium-227 was also quantified directly by measuring its 235.971 keV gamma. The ²²⁷Th activities at EOB obtained from these two methods agreed to within 5%.

The activities of all isotopes at EOB were calculated by performing a one million sample Markov chain Monte Carlo (MCMC) analysis of each measured decay curve (Weidner et al, 2012). The total uncertainty in each measured data point used in the MCMC analysis was the quadrature sum of the estimated uncertainties in detector calibration (2.1%), counting geometry (1%), and the gamma peak area (2-10%). The uncertainties in the ²²⁵Ac and ²²⁷Th EOB activities inferred by the MCMC analysis were below 2% for all energy points, resulting in cross section values with relatively small error bars.

Conversely, the uncertainties in the ^{223,225}Ra activities at EOB inferred by the MCMC analysis approached 60% at low energies, thereby leading to larger uncertainties in the cross section values below 100 MeV. Longer irradiation times, increased beam current or chemical separation of the isotopes of interest from the thorium matrix could improve the accuracy of these cross section measurements.

The total uncertainties in the final cross sections values were calculated by summing individual contributing uncertainties from the foil thickness (<1%), integrated proton current (6.4-7.3%), and radioisotope activities at EOB in quadrature. The uncertainty associated with each cross section value is expressed as a 1 σ confidence level.

3. Results and Discussion

3.1 Cumulative Cross Sections

The measured cumulative cross sections for the production of ^{223,225}Ra, ²²⁵Ac, and ²²⁷Th by proton irradiation of thin, natural thorium foils with protons below 200 MeV are shown in Table 1. Figures 1-4 graphically illustrate the comparison of both the theoretical values and previously measured values to the results of this work.

3.1.1 232 Th(p,x) 225 Ac and 232 Th(p,x) 225 Ra reactions

Our measured and theoretical ²³²Th(p,x)²²⁵Ac cross sections account for the decay of ²²⁹Pa and ²²⁵Th adding to the measured activity of ²²⁵Ac. The three measurements by Zhuikov et al. (2011) are in excellent agreement with our results, as are the data by Ermolaev et al. (2012) – particularly those measurements above 125 MeV (using a proton beam of initial energy 158.5 MeV) and below 75 MeV (using a proton beam of initial energy 100.1 MeV). Below 100 MeV, the Ermolaev et al. measurements display a slight, self-reported discrepancy in the two data sets. The single data points measured by Lefort et al. (1961) and Titarenko, el al. (2002 and 2003) are also in very good agreement with our data. Conversely, the measurements by Gauvin et al. (1962) and Gauvin (1963) show discrepancies. With the exception of data at very low energies, their measurements are lower by approximately a factor of two.

In the case of the ²³²Th(p,x)²²⁵Ra production route, measured cross sections for the formation of ²²⁵Ra include contributions from the decay of ²²⁵Fr. The measurements by Hogan et al. (1979) are in very good to excellent agreement with our data, especially below 75 MeV, while the data reported by Lefort et al. (1961), appear to be higher by more than a factor of two.

3.1.2 232 Th $(p,x)^{223}$ Ra and 232 Th $(p,x)^{227}$ Th reactions

Both the theoretical and measured cross sections for the 232 Th(p,x) 223 Ra reaction include contributions from the decay of 223 Fr and 223 Ac. While the single measurement by Lefort is only slightly lower than our data, the values obtained by Hogan et al. are consistently lower by approximately a factor of two.

The ²³²Th(p,x)²²⁷Th cross sections include contributions from the decay of ²²⁷Pa. In the energy range above 110 MeV, the measurements by Zuikov et al., Titarenko et al., and Lefort et al., are in excellent agreement with our values. Between 60-100 MeV, all other measurements (except for the 100 MeV measurement by Titarenko et al.) are lower and also tend not to reflect the broad resonance peak of nearly 50 mb indicated by the data reported here.

3.1.3 232 Th(p,x) 227 Ac reactions

The cross sections for long-lived ²²⁷Ac were not measured. This required chemical separation of actinium from the thorium matrix, which was beyond the scope of the present work. In order to estimate the contribution of the ²²⁷Ac impurity to the ²²⁵Ac produced in a thorium target, the cross section measurements obtained from gamma spectroscopy by Ermolaev et al. (2012) were used for proton energies below 141 MeV. Theoretical estimates using ALICE2010 (Blann et al., 2010) are in very good agreement with the Ermolaev et al. data, and were used above 141 MeV in the absence of measurements (Fig. 5).

3.2 Theoretical predictions

Theoretical independent formation cross section values were calculated for isotopes relevant to the production of ^{223,225}Ra, ²²⁵Ac and ²²⁷Th in thin thorium targets. These calculations utilized the MCNP6 code with three different event-generators: the Cascade-Exciton Model as implemented in the code CEM03.03, the Bertini+MPM+Dresner+RAL event-generator, the Liege intra-nuclear cascade model INCL merged with the ABLA evaporation/fission model (see detailed references in Weidner et al. 2012), and ALICE2010 (Blann et al., 2010). Standard default values of all parameters were used in each model. Cumulative theoretical cross sections for the isotopes of interest were derived from the independent cross sections by taking into account the appropriate contributions from the parent isotopes as identified above.

The theoretical models generally show factor of two agreement with the experimental values measured in this work; however, no single model provides a set of theoretical values that consistently matches all of the cross sections reported here. This trend is most apparent when the models are compared to our ²²⁵Ac cross section measurements. The ALICE2010 predictions are a factor of 2-3 lower than our measurements for all energies below 200 MeV, while the remaining models overpredict our measurements above 100 MeV. For ²²³Ra, the CEM model best predicts our cross sections below 100 MeV, but is the least accurate predictor above 100 MeV. The ALICE2010 model closely follows the slope of the excitation function as it increases with energy, though its predicted values are generally between 0.5-1.0 mb lower than our measurements. None of the four theoretical models agree with measurements for the production of ²²⁵Ra across any significant energy range. Above 125 MeV, all models overpredict our measurement by factors of 2-4, with the CEM and ALICE2010 models providing the most accurate estimates in that energy range. Lastly, the CEM model reproduces very well the overall shape of our measured ²²⁷Th excitation function, though both it and the Bertini model forecast a steeper rise in the cross section value occurring just beyond the reaction threshold. Above 110 MeV, the INCL and CEM models are in very good agreement with our ²²⁷Th data.

3.3 Production rates and yields

For comparison purposes Table 2 lists the instantaneous production rate and total EOB yield of $^{223,225}Ra$, $^{225,227}Ac$ and ^{227}Th for one of several practical irradiation scenarios at the LANL Isotope Production Facility (IPF) and the Brookhaven Linac Isotope Producer (BLIP). Assumptions include an uninterrupted 10-day irradiation, a thorium production target with a thickness of 5 g/cm², a 100 MeV, 250 μA proton beam at IPF and a 200 MeV, 100 μA proton beam at BLIP. All isotopic yields from such an irradiation, but particularly those for ^{225}Ac and ^{227}Th , would provide a significant addition to the current annual worldwide yield of ^{225}Ac and ^{223}Ra . For instance, coordinated production runs at IPF and BLIP could increase the present annual worldwide supply of ^{225}Ac by up to sixty-fold, even if regularly scheduled annual downtime of each accelerator is accounted for. Additional thorium targets can also be utilized downstream of the initial target to further increase the yield at each facility.

3.3.1 Production of ²²⁵Ac

In addition to production of ²²⁵Ac directly via nuclear reactions and the decay of short-lived parents, or indirectly by the decay of its longer-lived parent ²²⁵Ra as reported here, a third, lower energy

production route, is also possible via the path 229 Pa ($T_{1/2} = 1.50$ d) \rightarrow 229 Th ($T_{1/2} = 7,340$ y) \rightarrow 225 Ra. Cross sections for the latter path are not reported since the measurements in this work were unable to quantify 229 Pa, due to gamma interferences, and 229 Th, due to its very low activity.

Depending upon the irradiation facility, the illustrated 10-day irradiation anticipates a directly produced ²²⁵Ac yield of up to 2.0 Ci, doubling the current annual worldwide ²²⁵Ac supply in a single production run. Though other undesirable isotopes of actinium would also be produced, ²²⁷Ac is the only one with a half-life greater than that of ²²⁵Ac. The co-production of this long-lived impurity is a concern. However, the predicted ²²⁷Ac activity typically represents 0.2% or less of the total activity of the ²²⁵Ac combination. Additional research into the biological effect of ²²⁷Ac within a ²²⁵Ac carrier is needed to ultimately determine if the presence of this impurity would preclude accelerator-produced ²²⁵Ac as a viable option for targeted alpha therapy. More importantly, the presence of this impurity is not likely to diminish the value of produced ²²⁵Ac for use in a ²¹³Bi generator.

Though more than an order of magnitude less than the 225 Ac yield, the 225 Ra yield from the production example could be utilized as a pure 225 Ac generator. The measurements do show that 227,228 Ra are also created by this production method and will act as very small sources for radio-actinium impurities through decay. The 227 Ra has a 42.2 min half-life, but decays to the long-lived impurity 227 Ac. Conversely, the relatively long-lived 228 Ra has a half-life of 5.75 years, but decays to the short-lived isotope 228 Ac ($T_{1/2} = 6.15$ h), which in turn beta-decays to the alpha emitter 228 Th ($T_{1/2} = 1.9$ y). The impact of 227 Ra production can be mitigated by delaying the chemical separation of radium until after the majority of this isotope has decayed into 227 Ac. Given its 5.75 y half-life, the dose contributed by 228 Ra is expected to be very low.

3.3.2 Production of ²²³Ra

Two routes for ²²³Ra production are evident from our results. First, the direct production of ²²³Ra via nuclear reactions and decay of short-live parent nuclides is expected to yield several hundred milliCuries as shown in Table 2. Of the contaminant isotopes of radium that are co-produced, only three are of concern: ^{225,226,228}Ra. The 1600 y half-life of ²²⁶Ra may make its presence tolerable; further research into the biological fate of radium is needed to determine if the presence of ^{225,228}Ra is acceptable. Despite the presence of these impurities, accelerator-based production of ²²³Ra as a generator of ²¹¹Pb appears viable since only low levels of daughter products of the contaminants are assumed to be discharged from the generator.

Second and more significantly, the example irradiation is expected to create nearly 9 Ci of ²²⁷Th at the LANL facility and nearly 2 Ci at Brookhaven. Although other alpha-emitting isotopes of thorium would also be produced, their half-lives are all either much shorter or much longer than that of ²²⁷Th. Therefore, careful timing of the target's chemical processing would lead to the recovery of a relatively high quality ²²⁷Th product that could serve as a multi-Curie generator for pure ²²³Ra.

4. Summary and Conclusion

The cross sections measured in this work provide a significant addition to the published ^{223,225}Ra data above 90 MeV and improve the database of ²²⁵Ac and ²²⁷Th values, particularly above 150 MeV. Comparison of theoretical model predictions to our measured values shows generally good agreement, with all of our measurements positioned near the median of the predicted values. Additionally, no one model was shown to be consistently more accurate than another.

Yield estimates indicate that multi-Curie quantities of ²²⁵Ac and ²²³Ra (the latter as obtained from a ²²⁷Th generator) can be co-produced in a single 10-day irradiation using the intense proton beams available

at IPF and BLIP. Several hundred mCi of pure ²²⁵Ac can also be obtained from the ²²⁵Ra produced. Proper timing of the target's chemical processing would provide a multi-Curie ²²⁷Th product suitable for use in a generator for the production of pure ²²³Ra. Though accelerator-based production of ²²⁵Ac also leads to the production of ²²⁷Ac, the activity of this impurity is expected to be less than 0.2% of the overall activity of the ^{225,227}Ac combination and may prove tolerable for therapy applications with further research. Additionally, the presence of impurities should have negligible impact on the use of accelerator-produced ²²⁵Ac and ²²⁷Th as ²¹³Bi and ²¹¹Pb generators, respectively.

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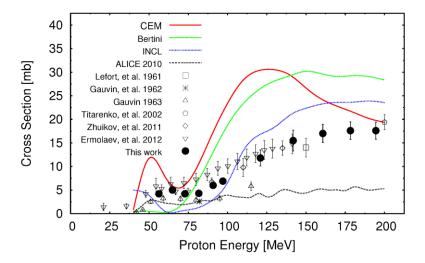


FIG. 1. Experimental and theoretical cumulative cross sections for the formation of ²²⁵Ac by the proton bombardment of thorium.

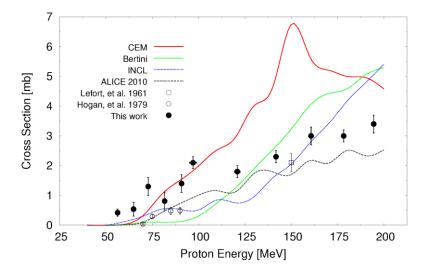


FIG. 2. Experimental and theoretical cumulative cross sections for the formation of ²²³Ra by the proton bombardment of thorium.

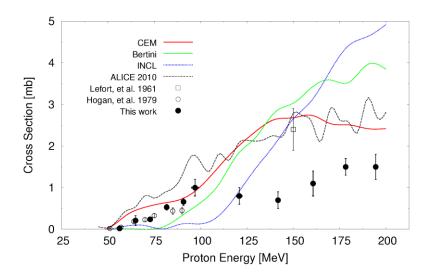


FIG. 3. Experimental and theoretical cumulative cross sections for the formation of ²²⁵Ra by the proton bombardment of thorium.

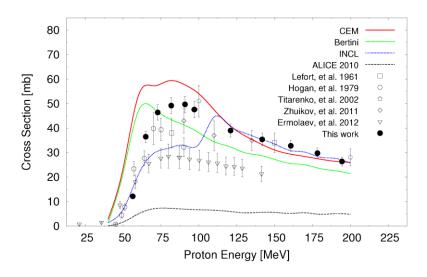


FIG. 4. Experimental and theoretical cumulative cross sections for the formation of ²²⁷Th by the proton bombardment of thorium.

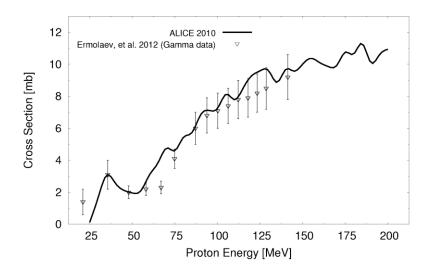


FIG. 5. Comparison of cumulative ALICE2010 cross section values to measurements obtained from gamma spectroscopy by Ermolaev et al., (2012) for the formation of ²²⁷Ac by the proton bombardment of thorium.

Table 1 Experimentally measured cumulative cross sections for the formation of ^{223,225}Ra, ²²⁵Ac and ²²⁷Th.

Proton	Cross Section [mb]				
Energy [MeV]	²²⁵ Ac	²²³ Ra	²²⁵ Ra	²²⁷ Th	
194.5 ± 0.3	17.5 ± 1.2	3.4 ± 0.3	1.5 ± 0.1	26.4 ± 1.8	
178.3 ± 0.7	17.5 ± 1.2	3.0 ± 0.2	1.5 ± 0.1	29.8 ± 2.1	
160.7 ± 1.0	17.0 ± 1.2	3.0 ± 0.3	1.1 ± 0.1	32.8 ± 2.3	
141.8 ± 1.3	15.2 ± 1.1	2.3 ± 0.2	0.7 ± 0.1	35.4 ± 2.6	
120.9 ± 1.6	11.4 ± 0.8	1.8 ± 0.2	0.8 ± 0.1	39.0 ± 2.7	
97.0 ± 2.0	6.9 ± 0.5	2.1 ± 0.2	1.0 ± 0.1	47.6 ± 3.4	
90.8 ± 0.4	6.0 ± 0.4	1.4 ± 0.3	0.66 ± 0.09	49.7 ± 3.3	
81.7 ± 0.6	4.4 ± 0.3	0.81 ± 0.30	0.53 ± 0.07	49.2 ± 3.3	
72.8 ± 0.7	4.1 ± 0.3	1.3 ± 0.3	0.24 ± 0.06	46.4 ± 3.1	
64.9 ± 0.9	4.8 ± 0.3	0.54 ± 0.23	0.21 ± 0.12	36.5 ± 2.4	
56.3 ± 1.1	4.1 ± 0.3	0.42 ± 0.12	0.02 ± 0.01	12.2 ± 0.8	

Table 2 Production rates and projected yields from a 10-day irradiation of a 5 g/cm² natural thorium target at the IPF and BLIP. The beam current and energy range applicable at each facility are shown in parentheses.

	LANL IPF (250 μA, 93-72 MeV)		BNL (100 μA 195-183 MeV)	
	Production Rate ^a [μCi/μA·h]	Yield [Ci]	Production Rate ^a [μCi/μA·h]	Yield [Ci]
²²⁵ Ac	33.1	1.4	115.6	2.0
²²³ Ra	6.8	0.3	18.8	0.3
²²⁵ Ra	2.6	0.1	6.7	0.1
²²⁷ Th	173.1	8.7	95.7	1.9
$^{227}Ac^{b}$	0.04	0.003	0.09	0.002

Instantaneous production rate, which does not account for decay
 Values calculated on the basis of the Ermolaev et al. data (see text)

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